



## **TESYDO, s.r.o.**

*Mariánské nám. 1, 617 00 Brno, Česká republika (CZ)*

*\* / Člen AIO, HK, TNK, CWS ANB (člen EWF, IIW a IAB) / \**

*\* / Member of AIO, HK, TNK, CWS ANB (member of EWF, IIW a IAB) / \**

**Technická, školicí, zkušební, certifikační a inspekční činnost**

*Technical, training, testing, certification and inspection activity*

**Autorizovaná osoba / Notifikovaná osoba, Authorized Body / Notified Body**

TESYDO, s.r.o., Certification Body

ISSUE

in consideration of the positive result of the certification audit

# **C E R T I F I C A T E**

**N° TESIYDO – CO – 1102**

**for the process of welding according to EN ISO 3834-2:2005**

Production (repairs), installation (assembly), service and reconstruction  
of steel (metal) constructions in according to EN 1090-2+A1  
and production of rail vehicles according to EN 15085.

**Gantry Rail s.r.o.**

**Bavorská 856/14**

**155 00 Praha 5 - Stodůlky, CZ**

IČ: 241 38 410

This is to certify welding process certification audit is issued based on fulfilment  
of the quality requirements specified in the above mentioned standard EN ISO 3834-2:2005.

Issuing of the certificate is conditioned by written appointment of the welding inspector in the  
above mentioned firm according to EN ISO 14731.

Brno 29/03/2017

**Certificate validity to: 28/03/2019**



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Ing. Vladimír Kudělka, Ph.D.  
Certification Body Chief



## Specification

### 1. Used standards:

EN ISO 3834-1, EN ISO 3834-2, EN ISO 3834-5, CEN ISO/TR 3834-6,  
EN ISO 9606-1, EN ISO 9606-2, EN ISO 14731, EN 10 204, EN 1011-1,2,  
EN ISO 9712, EN ISO 17 635, EN ISO 17 637,  
EN ISO 15607, EN ISO 15609-1, EN ISO 15614-1,  
EN 1990, EN 1090-1+A1, EN 1090-2+A1, EN 1993-1-1, EN 1999-1-1,  
EN 15085.

### 2. The Group of base material (according to TNI CEN ISO/TR 15608):

Group 1.1, 1.2, 1.4

### 3. Welding processes and related processes (according to EN ISO 4063):

- Manual metal arc welding (111 – MMA)
- Flux-cored wire metal-arc welding without gas shield (114 – FCAW)
- Metal active gas welding (135 – MAG)

### 4. Standards other than EN, ISO

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### 5. Appointed workers of welding inspection (according to EN ISO 14 731)

Name and surname	Level of qualification
Pavel PIKNER	European welding technologist (EWT)